

# Work Order ID 112640

February-03-14 11:39:50 AM

**\*112640\***

Page 1

Item ID: 646.4002 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: AS350 Wiper Deflector  
 Start Date: 2/03/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 2/11/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: *[Signature]* Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
646.4000	A								<i>MCS 140205</i>

100 DOCUMENT CONTROL 0.00  
**\*100\***  
 DC Memo *7.12.* 0.00 *DAS 31 14-02-04*  
 Document Control Photocopy bluefile & type labels per PPP 646.4002 *9-28*

110 Pick Kit 0.00  
**\*110\***  
 Packaging Memo 0.00 *1x DAS 28 14-02-3*  
 Packaging *9-89*

120 QC4- 100% Inspect kits for completeness 0.00  
**\*120\***  
 QC Memo 0.00 *DAS 31 14-02-04*  
 Quality Control *9-89*

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Item ID: 646.4002

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: AS350 Wiper Deflector

Start Date: 2/03/14

Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 2/11/14

Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

**\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00

**\*130\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP 646.4002

Location: 093(1x) 14-2-4 DAS  
6  
0.00

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

ML5 14-02-05  
(H) 14-02-04

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Work Order ID: 112640

Parent Item: 646.4002

Parent Item Name: AS350 Wiper Deflector

Start Date: 2/03/14

Required Date: 2/11/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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6465410		Manufactured	No				Each	35.0000		1	DAS 28 9-89	14-02-89	
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LH Wiper Deflector

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST428B

35

125083

15

97822

20

6465411		Manufactured	No				Each	50.0000		1	DAS 28 9-89		DAS
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RH Wiper Deflector

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST428B

50

125083

25

97823

25

NAS1149F0332P		Purchased	No				Each	6,674.0000		16	DAS 28 9-89		
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Washer

DAS  
31  
9-89

Location

Loc Qty

Loc Code

GA

205

122063

205

ST295

12

123900

12

ST510a

6457

125646

3957

m12783T

2500

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Work Order ID: 112640  
 Parent Item: 646.4002  
 Parent Item Name: AS350 Wiper Deflector

Start Date: 2/03/14  
 Start Qty: 1.00

Required Date: 2/11/14  
 Required Qty: 1.00

MS2104213

Nut

Purchased No

Each 4,916.0000

6  
 DAS 28 14-02-3  
 9-89

DAS  
 31  
 9-89

Location	Loc Qty	Loc Code
ST314	961	
M127304	860	
M127831	101	
ST506	955	
123900	955	
ST509	3000	
M127410	3000	

6x  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

MS270391119

Screw

Purchased No

Each 728.0000

2  
 DAS 28  
 9-89

DAS  
 31  
 9-89

Location	Loc Qty	Loc Code
ST506	728	
124326	50	
125654	78	
m127904	600	

2x  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

MS270391118

Screw

Purchased No

Each 2,059.0000

2  
 DAS 28  
 9-89

DAS  
 31  
 9-89

Location	Loc Qty	Loc Code
GA	92	
123522	92	
ST506	1967	
124326	1967	

2x  
 \_\_\_\_\_  
 \_\_\_\_\_

6463814

Wiper Bracket

Manufactured No

Each 37.0000

2  
 DAS 28  
 9-89

DAS  
 31  
 9-89

Location	Loc Qty	Loc Code
st535	37	
125083	37	

2x  
 \_\_\_\_\_

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Work Order ID: 112640

Parent Item: 646.4002

Parent Item Name: AS350 Wiper Deflector

Start Date: 2/03/14

Required Date: 2/11/14

Start Qty: 1.00

Required Qty: 1.00

**6001012**  
Sealant PR1425B2 (#654 semkit)

Purchased No

Each 78.0000

**12**

DAS  
28  
9-89

14-08-3

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST364

78

m127099

63

m127996

15

1x

**2**

DAS  
28  
9-89

DAS  
9-89

**MS24694S33**  
SCREW

Purchased No

Each 343.0000

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST303

343

113288

3

113359

340

2x

**6**

DAS  
28  
9-89

DAS  
9-89

**NAS1149F0363P**  
WASHER

Purchased No

Each 833.0000

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST295

33

122815

33

ST510a

800

124555

600

125445

200

6x

14-02-04

REASON: CREATED FIXED AND CCK WITHOUT FIXED PROVISIONS KIT

DER REVIEW REQUIRED  
☐ YES ☒ NO